 <p>P. O Box 80 Moorabbin VIC 3189 www.xpressgraphx.com.au Tel (03) 9585 4455 Fax (03) 9585 4453</p>	<b>MSDS</b> <b>(MATERIAL SAFETY DATA SHEET)</b>	
	<b>Product Name</b>	<b>Double Sided Tape High Tack</b>
	<b>Data Issued</b>	<b>May 12, 2011</b>
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## 1. PRODUCT & MANUFACTURER'S INFORMATION

- 1-1. Product Name                      **Double Sided Tape with brand name of X-PRESS IT**  
1-2. Usage                                      **Adhesive designed to bond paper, plastics and metal material.**  
1-3. Chemical Type                      **Waterbased Acrylic Adhesive**

## 2. COMPOSITION / INFORMATION ON INGREDIENTS OF STANDARD PRODUCTS

<u>Ingredients</u>	<u>CAS Identification</u>	<u>Percentage</u>
2-1. Double Sided PE Release Paper	Mixture	50%
2-2. Tissue Paper	Mixture	7%
2-3. Acrylic Adhesive	Mixture	43%

All the chemicals used in the manufacturing of these product are listed on the European Inventory of Existing Chemical Substances (EINECS).

## 3. HAZARD IDENTIFICATION

The environmental properties of this product present a low environmental hazard. This product, when used under reasonable conditions and in accordance with manufacturer's directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's direction for use may affect the performance of the product and may present potential health and safety hazards.

## 4. FIRST AID MESURES


- 4-1. Inhalation                              **No health effects are expected**  
4-2. Skin Contact                              **No health effects are expected**  
4-3. Eye Contact                              **No health effects are expected**  
4-4. Ingestion                                      **No health effects are expected**

## 5. FIRE-FIGHTING MEASURES

- 5-1. Auto Ignition Point                      **Not applicable**  
5-2. Extinguishing Media                      **Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).**

## 6. ACCIDENTAL RELEASE MEASURES

**Not applicable**

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## 7. HANDLING AND STORAGE

- 7-1. Handling**                      **Avoid prolonged or repeated skin contact. This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposure to below Occupational Exposure Limits.**
- 7-2. Storage**                      **Store out of direct sunlight. Store at temperature below 35 degrees C (95 degrees F) and 50% relative humidity.**

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

General protection and hygiene measures are recommended

## 9. PHYSICAL AND CHEMICAL PROPERTIES


- 9-1.**                                      **Roll or sheet of tape**
- 9-2. Color**                            **Translucent**
- 9-3. Odor**                             **Low acrylic odor**
- 9-4. pH**                                **>7**
- 9-5. pH Printing Paper**           **>7**
- 9-6. Evaporation rate**           **Not applicable at normal condition**
- 9-7. Vapor pressure**              **Not applicable at normal condition**
- 9-8. Solubility in water**         **No data**
- 9-9. Specific gravity**              **No data**

## 10. STABILITY AND REACTIVITY

- 10-1. Stability in general**       **Stable under normal condition in the form of substrate without producing particles or dust into the air**
- 10-2. Heat**                          **Avoid fire**
- 10-3. Hazardous Decomposition** **Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating or reaction with other chemicals.**

### Hazardous Decomposition or By-Products

<b>Substance:</b>	<b>Condition:</b>
Aldehydes	Not Specified
Carbon Monoxide	Not Specified
Carbon Dioxide	Not Specified

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**11. TOXICOLOGICAL INFORMATION**

Contact author for further details.

**12. DISPOSAL CONSIDERATION**

Disposal in accordance with local regulations for waste disposal.

**13. TRANSPORT INFORMATION**

13-1. General caution	Keep from getting wet
13-2. Special caution	None

**14. OTHER INFORMATION**

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